



Designer Fence



**Digger
Specialties
Inc.**

Transforming the Outdoor Living Experience™



DYNAMIC SOLUTIONS INNOVATION

Since 1984 Digger Specialties, Inc. (DSI) has been manufacturing quality products for the outdoor living industry.

At DSI we are continually working to provide solutions through innovative product development and design to bring the best products to our customers, the marketplace, and the home owner.

PolyRail® Designer Fence offers the privacy of a vinyl infill with the durability and aesthetics of a powder coated aluminum fence. Designer Fence is a perfect way to secure your pool, hot tub, patio, or yard.



Digger Specialties, Inc. is proud to offer one of the strongest warranties in the industry. Our PolyRail® Designer Fencing is covered by our Aluminum Lifetime Limited Warranty. This warranty demonstrates our faith in our product and our commitment to you.

Visit diggerspecialties.com to view and register your warranty.

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Pool Code Approved



Designer Fencing combines safety with style. Fence models marked with this symbol comply with ASTM F2409 and 1908 pool codes for height and spacing.

Always check with your local building code authority as local codes may differ.

VINYL & ALUMINUM COLORS

Vinyl Infill Colors



White



Tan



Mocha



Antique Beige



Cottage Grey

Aluminum Frame and Component Colors

Textured Colors



Black Fine Texture



White Fine Texture



Grey Fine Texture

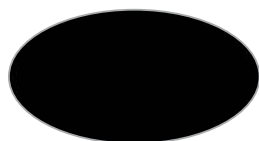


Bronze Fine Texture



Brown Fine Texture

Non Textured Colors



Satin Black



Gloss White



Gloss Beige



Ninety Bronze



Chocolate



Sandy Shore



Speckled Walnut

Colors shown are a close approximation of the true color.
Please request actual samples for accurate colors.

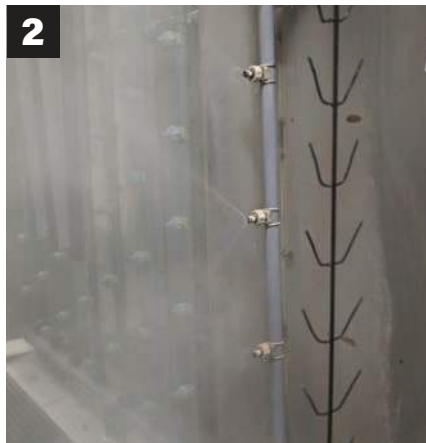
POWDER COATING PROCESS

Exclusive DSI Powder Coating Process

DSI's proprietary 10 step powder coating process provides an uncompromising quality created by state-of-the-art technology. Our system is certified by the Powder Coating Institute providing peace of mind in your investment. Our powder coating is verified by the American Architectural Manufacturers Association and is covered by a Lifetime Limited Warranty.



1 The raw premium-grade aluminum is inspected to be free of blemishes and is not exposed to the outdoor elements.



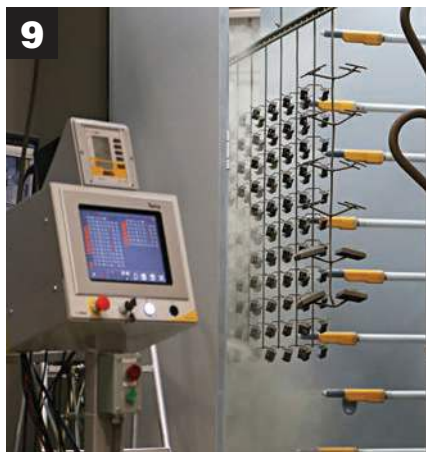
2 The product enters a heated cleaning stage to remove extrusion debris and fabrication oils.



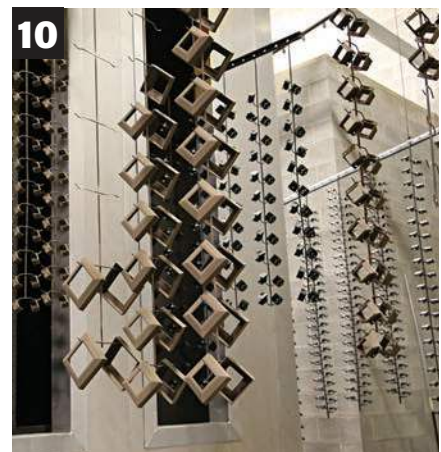
3-6 **Clean:** City water rinse
Cleaner: Recycling reverse osmosis water rinse
Cleanest: Pure reverse osmosis water rinse
Sealer: Dried-in-place aluminum sealer



7-8 A 200 MPH air blast removes water drops from the pre-treated aluminum.
A convection oven completes the dry-off process.



9 Powder is applied with 18 automated and 2 manual spray guns. Compressed process air is dried to -35°F Dew Point for superior adhesion.



10 The powder coating is then bonded and adhered to the aluminum substrate in a 400 degree cure stage.



DESIGNER FENCING

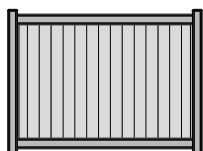


Designer Fencing

Narrow Verticals



Antique Beige
Cottage Grey

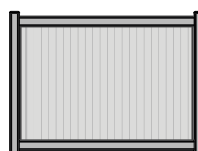


48", 60", 72"
with 6" Verticals

Wide Verticals



White
Tan
Mocha



48", 60", 72"
with 11.28" Verticals

Specifications

Models	Infill Colors	Heights	Racking	Section Width	Infill Size	Rails	Post Size	Standard Post Cap
Narrow Verticals	Antique Beige Cottage Grey	48", 60", 72"	10" Standard	8' Per Ft. Section Widths Available	7/8" x 6" (.045"W) Snap Lock Tongue & Groove	1-1/4" x 5-1/2" (.065"W) Top and Bottom Rail	3" x 5"*	Flat Cap
Wide Verticals	White Tan Mocha	48", 60", 72"	2" Standard Optional 7" Rackable Section (12" per 8' Section)	8' Per Ft. Section Widths Available	7/8" x 11.28" (.065"W) Snap Lock Tongue & Groove	1-1/4" x 5-1/2" (.065"W) Top and Bottom Rail	3" x 5"*	Flat Cap

* Line and End Posts .070"W, Corner Post .090"W, Gate End Post .125"W.

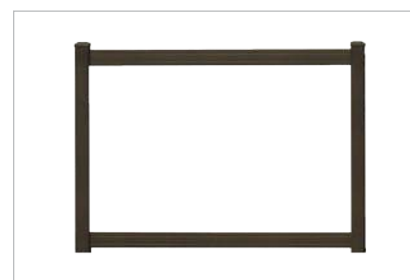
Features



Line and End Post Cap



Corner Post Cap



Posts and Rails can be ordered separately for use with your own infill

STANDARD GATES

Each of our Designer Fencing models have optional matching Walk Gates available in single and double gate openings.

Walk Gates

Gate Models	Single Gate Opening Widths					Double Gate Opening Widths				
	36"	42"	48"	60"	72"	72"	84"	96"	120"	144"
Narrow Verticals	•	•	•	•	•	•	•	•	•	•
Wide Verticals	•	•	•	•	•	•	•	•	•	•



Features



Screw Assembly



Gate Frame can be ordered separately for use with your own infill

ALUMINUM FRAME GATES

DSI offers both Welded and Adjustable Aluminum Frame Gates. These gates have a powder coated aluminum frame and vinyl infills designed for strength and durability.

Adjustable Gates

Welded Gates

Frame Colors	Infill Colors	Infill Size	Heights	Post Size	Single Gate Openings	Infill Size	Heights	Post Size	Single Gate Openings
Any Standard DSI Aluminum Color (Shown on Page 3)	White Tan Cottage Grey	7/8" x 6" (.045"W) Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 6" (.045"W) Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 84", 96", 120"
		7/8" x 6" (.045"W) Snap Lock Tongue & Groove	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 6" (.045"W) Snap Lock Tongue & Groove	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	60", 72", 84", 96", 120"
Gloss Mocha Any Standard DSI Aluminum Color (Shown on Page 3)	Antique Beige Mocha	7/8" x 6" (.045"W) Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 6" (.045"W) Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 84", 96", 120"
		7/8" x 6" (.045"W) Snap Lock Tongue & Groove	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 6" (.045"W) Snap Lock Tongue & Groove	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	60", 72", 84", 96", 120"
Any Standard DSI Aluminum Color (Shown on Page 3)	White Tan	7/8" x 11.28" (.065"W) Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 11.28" (.065"W) Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 84", 96", 120"
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Gloss Mocha Any Standard DSI Aluminum Color (Shown on Page 3)	Mocha	7/8" x 11.28" (.065"W) Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 11.28" (.065"W) Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 84", 96", 120"
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Any Standard DSI Aluminum Color (Shown on Page 3)	N/A - Frame Only	N/A - Frame Only	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	N/A - Frame Only	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 84", 96", 120"
	N/A - Frame Only	N/A - Frame Only	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	N/A - Frame Only	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	60", 72", 84", 96", 120"

Adjustable Aluminum Frame Gates

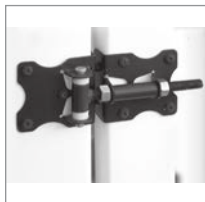


Welded Aluminum Frame Gates



GATE HARDWARE

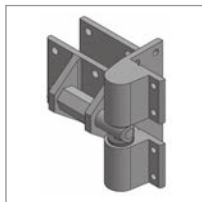
Hinges



Residential Hinge



Tru-Close Hinge



HD Adjustable Hinge
for 1-1/2" Gate Side



Mocha and Tan are available for **select** products. Please contact customer service for availability.

Latches



Residential Latch



Magna Latch Vertical
Pull 6"



Magna Latch
Vertical Pull 20-1/4"



Lokk Latch



Lokk Latch Deluxe



Mocha and Tan are available for **select** products. Please contact customer service for availability.

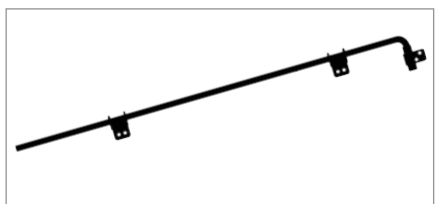


FortiMa Latch



Sentry Latch

Canebolt



Canebolt (Drop Pin Kit)



Lockable Canebolt



Receiver for Lockable
Canebolt



Mocha and Tan are available for **select** products. Please contact customer service for availability.

SPECIALTIES

We put the “special” in Digger Specialties!

Let DSI help solve your unique installation challenges and design needs.
Our team in Technical Services can make your dream a reality.

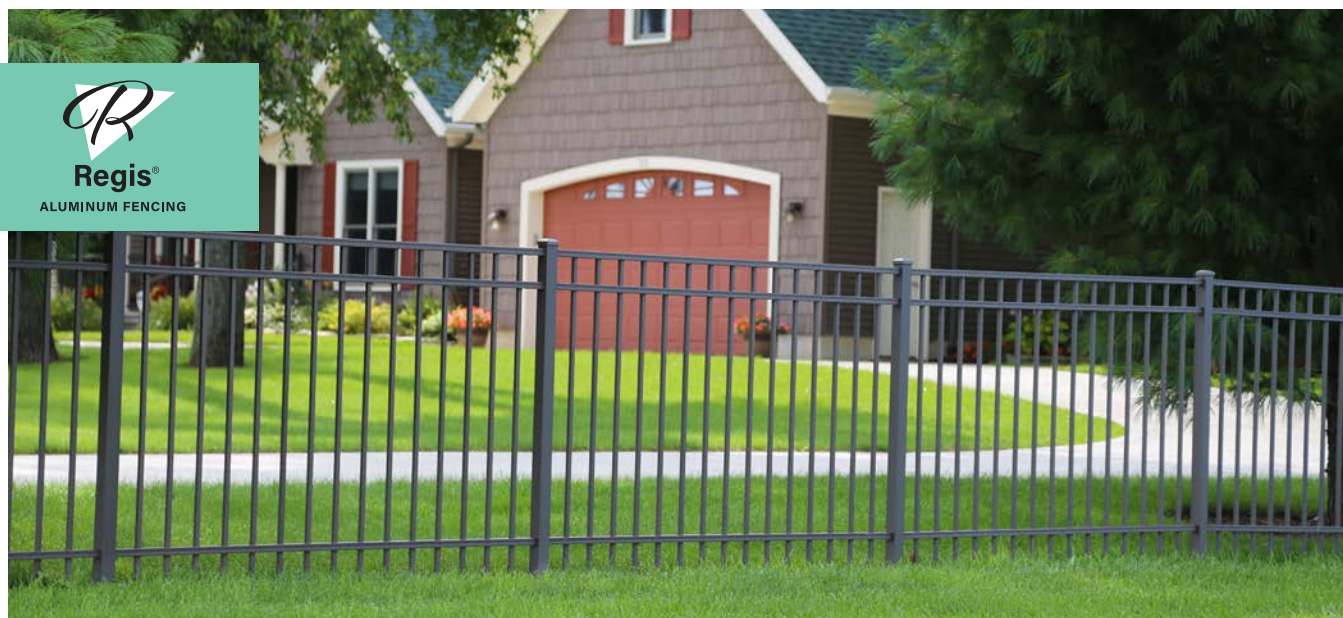




**Digger
Specialties
Inc.**

Transforming the Outdoor Living Experience™

DSI Family of Products



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