

DSI GATES

*Entry
Cantilever
Aluminum Frame*



**Digger
Specialties
Inc.**

Transforming the Outdoor Living Experience™



DYNAMIC SOLUTIONS INNOVATION

Since 1984 Digger Specialties, Inc. (DSI) has been manufacturing quality products for the outdoor living industry.

At DSI we are continually working to provide solutions through innovative product development and design to bring the best products to our customers, the marketplace, and the home owner.

Our DSI Gates provide elegance and beauty for residential, commercial, and industrial needs. This premium line of gates provides a great investment in your home or business.



Digger Specialties, Inc. is proud to offer one of the strongest warranties in the industry. Our DSI Gates are covered by our aluminum Lifetime Limited Warranty which demonstrates our faith in our product and our commitment to you.

Visit diggerspecialties.com to view and register a DSI warranty.

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COLORS & POWDER COATING PROCESS

DSI Aluminum Products are available in 12 standard AAMA 2604 colors to compliment your project; from satin colors to textured colors.

Custom colors and AAMA 2605 colors are available by special order.



Textured Colors



Black Fine Texture



Bronze Fine Texture



Brown Fine Texture



White Fine Texture



Grey Fine Texture

Non Textured Colors



Gloss Beige



Chocolate



Ninety Bronze



Sandy Shore



Satin Black



Gloss White



Speckled Walnut

Optional Color



Gold Accent
Fine Texture

(Upcharge may apply)

Select accessories are available in an optional Gold Accent color. See page 9 for more information on the items available.

Colors shown are a close approximation of the true color. Please request actual samples for accurate powder coating colors.

Exclusive DSI Powder Coating Process

DSI's proprietary 10 step powder coating process provides an uncompromising quality created by state-of-the-art technology. Our system is certified by the Powder Coating Institute providing peace of mind in your investment. Our powder coating is verified by the American Architectural Manufacturers Association and is covered by a Lifetime Limited Warranty.



1 The raw premium-grade aluminum is inspected to be free of blemishes and is not exposed to the outdoor elements.



2 The product enters a heated cleaning stage to remove extrusion debris and fabrication oils.



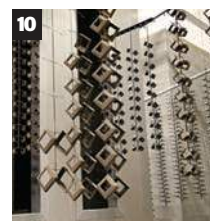
3-6 **Clean:** City water rinse
Cleaner: Recycling reverse osmosis water rinse
Cleanest: Pure reverse osmosis water rinse
Sealer: Dried-in-place aluminum sealer



7-8 A 200 MPH air blast removes water drops from the pre-treated aluminum. A convection oven completes the dry-off process.



9 Powder is applied with 18 automated and 2 manual spray guns. Compressed process air is dried to -35°F Dew Point for superior adhesion.



10 The powder coating is then bonded and adhered to the aluminum substrate in a 400 degree cure stage.



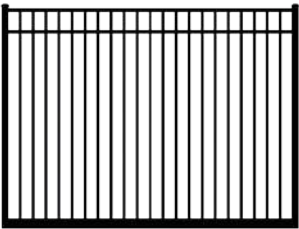
ENTRY GATES

Design the perfect first impression with DSI's customizable Entry Gates. DSI Entry Gates are an excellent way to add curb appeal and increase the value of your property with their distinctive appearance. You will also enjoy an added peace of mind with the security and protection provided to your property by DSI Entry Gates.



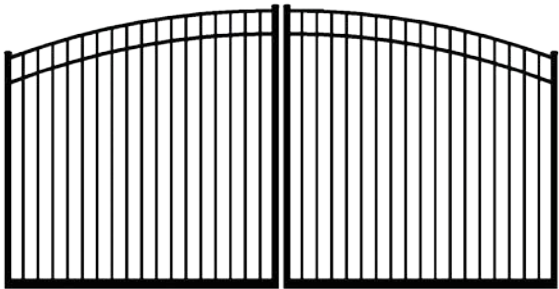
Entry Gates

Configurations



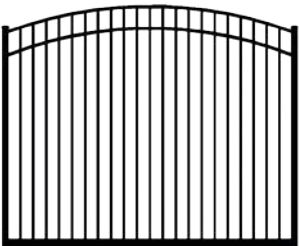
Standard

84" - 192" Single Gate Openings
168" - 384" Double Gate Openings



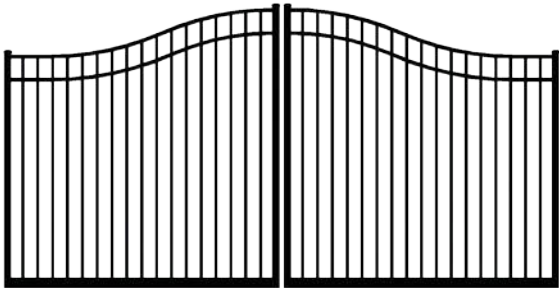
Continuous Arch Double Gate

168" - 384" Openings



Arched

84" - 192" Single Gate Openings
168" - 384" Double Gate Openings



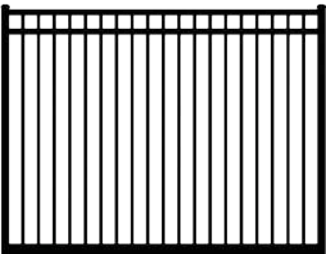
Designer Arch Double Gate

168" - 384" Openings

Specifications

| Suggested Use | Heights | Picket Size | Rail Size | Bottom U-Frame | Post Size | Single Gate Opening |
|------------------------------------|------------------------------|-------------|-----------------|-----------------|-----------|--|
| Residential | 36", 42", 48", 54", 60", 72" | 5/8" x 5/8" | 1-1/8" x 1" | 1-1/2" x 3" | 4" | 84", 96" |
| Premium Residential/ Commercial | 36", 42", 48", 54", 60", 72" | 3/4" x 3/4" | 1-1/8" x 1" | 1-1/2" x 3" | 4" | 84", 96" |
| | 36", 42", 48", 54", 60", 72" | 3/4" x 3/4" | 1-1/2" x 1-1/2" | 1-1/2" x 5-1/2" | 6" | 108", 120", 132", 144", 156", 168", 180", 192" |
| Industrial | 48", 54", 60", 72", 84", 96" | 1" x 1" | 1-1/2" x 1-1/2" | 1-1/2" x 3" | 4" | 84", 96" |
| | 48", 54", 60", 72", 84", 96" | 1" x 1" | 1-1/2" x 1-1/2" | 1-1/2" x 5-1/2" | 6" | 108", 120", 132", 144", 156", 168", 180", 192" |

Features



Strong Heavy-Duty U-Frame Construction eliminates bracing for gate openings 144" and smaller



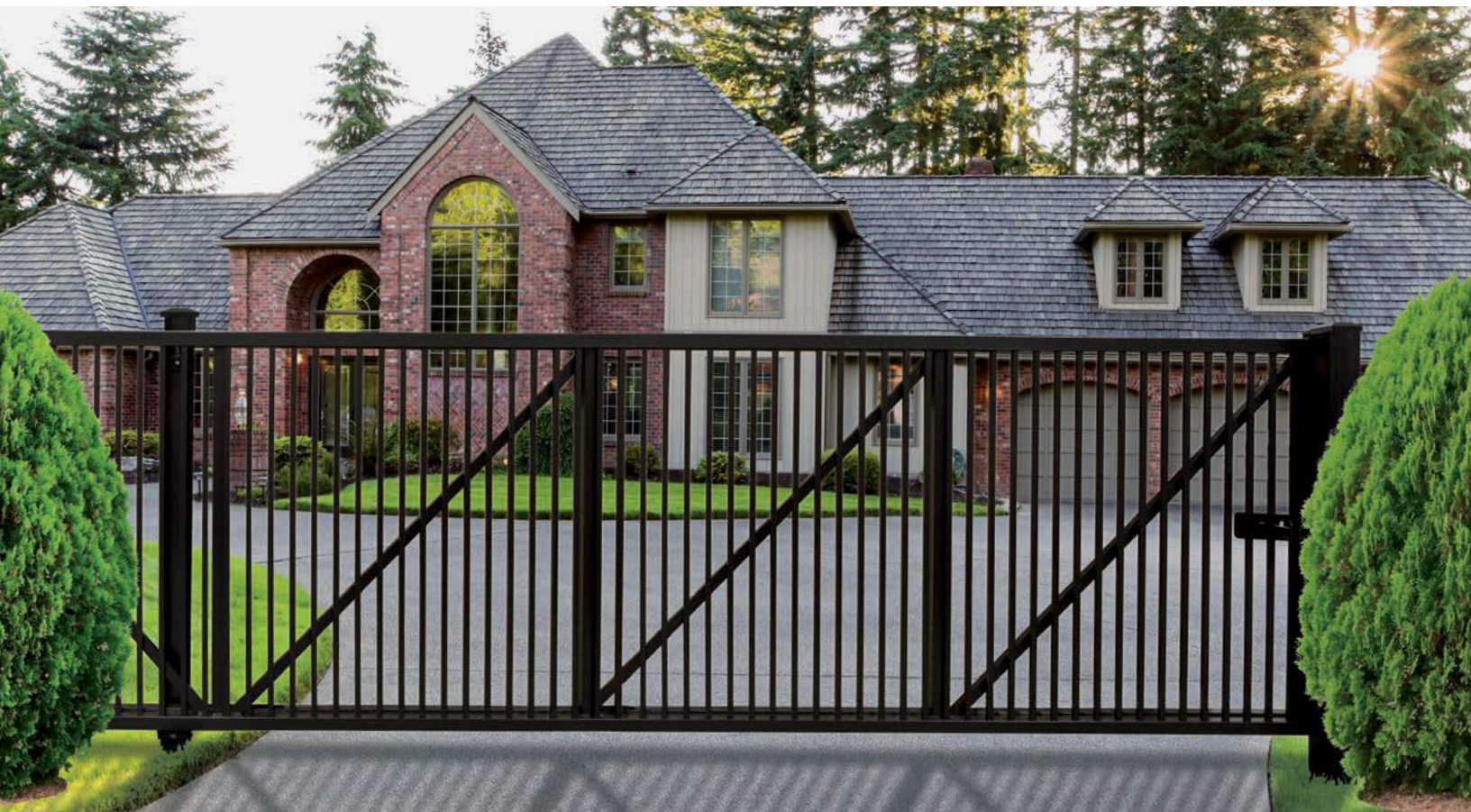
Gate rails and pickets are welded at each connection for added strength and durability



CANTILEVER GATES

DSI Cantilever Gates offer versatility while providing both security and a unique appearance for the entrance to your property.

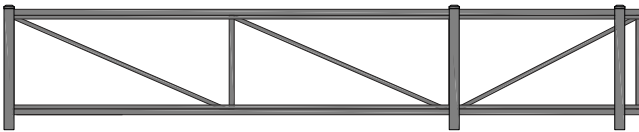
Cantilever Gates are suspended above the surface, allowing their use over a wide range of surfaces.



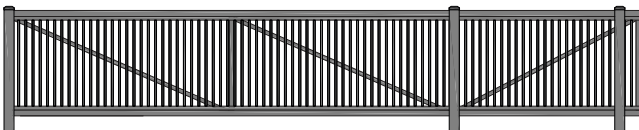
Cantilever Gates

Configurations

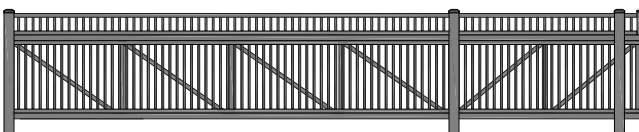
2-Rail Frame Only



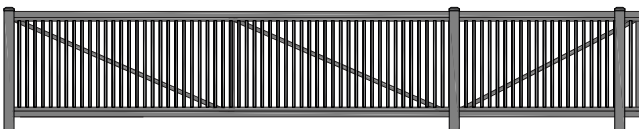
2-Rail Flat Top 3/4" Picket - Double Picket Spacing



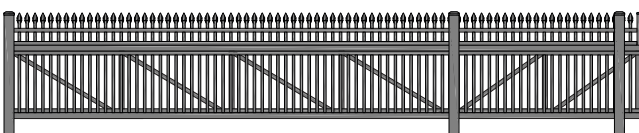
3-Rail 3/4" Picket - Double Picket Spacing



2-Rail Flat Top 1" Picket - Double Picket Spacing



3-Rail 1" Picket - Double Picket Spacing



Specifications

| Models | Grade | Heights | Catch/Latch Post Size | Single Gate Openings |
|---|------------|---------------|-----------------------|-------------------------|
| 2 Rail Frame Only | Standard | 48", 60", 72" | 4" | 12', 14', 16' |
| | Heavy Duty | 48", 60", 72" | 4" | 18', 20' |
| | Industrial | 48", 60", 72" | 6" | 24', 26', 28', 30', 32' |
| 2 Rail Flat Top 3/4" Picket Double Picket Spacing | Standard | 48", 60", 72" | 4" | 12', 14', 16' |
| | Heavy Duty | 48", 60", 72" | 4" | 18', 20' |
| | Heavy Duty | 48", 60", 72" | 6" | 22' |
| | Industrial | 48", 60", 72" | 6" | 24', 26', 28', 30', 32' |
| 3 Rail Flat Top, Spear, or Finial 3/4" Picket Double Picket Spacing | Standard | 48", 60", 72" | 4" | 12', 14', 16' |
| | Heavy Duty | 48", 60", 72" | 4" | 18', 20' |
| | Heavy Duty | 48", 60", 72" | 6" | 22' |
| | Industrial | 48", 60", 72" | 6" | 24', 26', 28', 30', 32' |
| 2 Rail Flat Top 1" Picket Double Picket Spacing | Standard | 48", 60", 72" | 4" | 12', 14', 16' |
| | Heavy Duty | 48", 60", 72" | 4" | 18', 20' |
| | Heavy Duty | 48", 60", 72" | 6" | 22' |
| | Industrial | 48", 60", 72" | 6" | 24', 26', 28', 30', 32' |
| 3 Rail Flat Top, Spear, or Finial 1" Picket Double Picket Spacing | Standard | 48", 60", 72" | 4" | 12', 14', 16' |
| | Heavy Duty | 48", 60", 72" | 4" | 18', 20' |
| | Heavy Duty | 48", 60", 72" | 6" | 22' |
| | Industrial | 48", 60", 72" | 6" | 24', 26', 28', 30', 32' |

Key: ■ Meets ASTM F2200 and UL-325 spacing requirements for motorized gates. Adjacent fence must meet ASTM F2200 and UL-325 spacing requirements for motorized gate application.

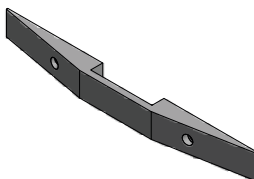
Features



ASTM F2200 Compliant Gap Protector
(Included with Gate)



Post Brace
(Included with Gate)



Post Deflector
(Included with Gate)



48" x 96" Powder Coated Aluminum Mesh Sheet
(Optional - Sold Separately)



ALUMINUM FRAME GATES

DSI offers both Welded and Adjustable Aluminum Frame Gates that provide lasting strength and long term performance. The appealing vinyl infill completes this attractive and cost effective privacy gate.



Aluminum Frame Gates

Vinyl Infill Colors

DSI Aluminum Frame Gates are offered in six infill colors. Some colors are available for select products. Please see the specifications chart below for availability.



White



Tan



Mocha



Antique Beige



Cottage Grey



Sienna

Specifications

Adjustable Gates

Welded Gates

| Frame Colors | Infill Colors | Infill Size | Heights | Post Size | Single Gate Openings | Infill Size | Heights | Post Size | Single Gate Openings |
|---|--|--|------------------------|--|----------------------|--|------------------------|--|--------------------------|
| Any Standard DSI Aluminum Color (Shown on Page 1) | White Tan Cottage Grey Sienna | 7/8" x 6" Snap Lock Tongue & Groove | 72" | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 96", 120" | 7/8" x 6" Snap Lock Tongue & Groove | 72" | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 84", 96", 120" |
| | | 7/8" x 6" Snap Lock Tongue & Groove | 84", 96" with Mid-Rail | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 96", 120" | 7/8" x 6" Snap Lock Tongue & Groove | 84", 96" with Mid-Rail | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 60", 72", 84", 96", 120" |
| Gloss Mocha Any Standard DSI Aluminum Color (Shown on Page 1) | Antique Beige Mocha | 7/8" x 6" Snap Lock Tongue & Groove | 72" | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 96", 120" | 7/8" x 6" Snap Lock Tongue & Groove | 72" | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 84", 96", 120" |
| | | 7/8" x 6" Snap Lock Tongue & Groove | 84", 96" with Mid-Rail | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 96", 120" | 7/8" x 6" Snap Lock Tongue & Groove | 84", 96" with Mid-Rail | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 60", 72", 84", 96", 120" |
| Any Standard DSI Aluminum Color (Shown on Page 1) | White Tan | 7/8" x 11.28" Snap Lock Tongue & Groove | 72" | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 96", 120" | 7/8" x 11.28" Snap Lock Tongue & Groove | 72" | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 84", 96", 120" |
| | | 7/8" x 11.28" Snap Lock Tongue & Groove | 84", 96" with Mid-Rail | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 96", 120" | 7/8" x 11.28" Snap Lock Tongue & Groove | 84", 96" with Mid-Rail | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 60", 72", 84", 96", 120" |
| Gloss Mocha Any Standard DSI Aluminum Color (Shown on Page 1) | Mocha | 7/8" x 11.28" Snap Lock Tongue & Groove | 72" | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 96", 120" | 7/8" x 11.28" Snap Lock Tongue & Groove | 72" | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 84", 96", 120" |
| | | 7/8" x 11.28" Snap Lock Tongue & Groove | 84", 96" with Mid-Rail | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 96", 120" | 7/8" x 11.28" Snap Lock Tongue & Groove | 84", 96" with Mid-Rail | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 60", 72", 84", 96", 120" |
| Any Standard DSI Aluminum Color (Shown on Page 1) | N/A - Frame Only | N/A - Frame Only | 72" | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 96", 120" | N/A - Frame Only | 72" | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 84", 96", 120" |
| | N/A - Frame Only | N/A - Frame Only | 84", 96" with Mid-Rail | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 72", 96", 120" | N/A - Frame Only | 84", 96" with Mid-Rail | 6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI) | 60", 72", 84", 96", 120" |

Features



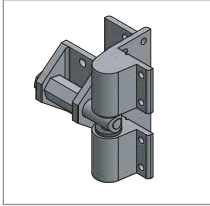
Adjustable Gates are Easy to Resize in the Field



Strong & Durable Powder Coated Frame

GATE HARDWARE

Entry Gate Hinge

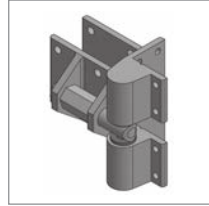


HD Adjustable Hinge
for 2" Gate Side

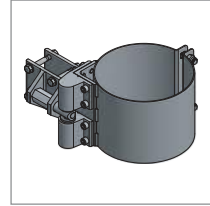
Aluminum Frame Gate Hinges



Commercial Hinge



HD Adjustable
Hinge for 1-1/2"
Gate Side

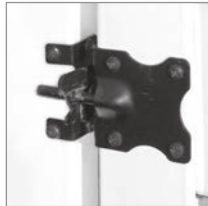


Adjustable Bollard
Hinge for 6-5/8"
Round Posts
Posts not sold by DSI

Entry Gate Latch



Lokk Latch Deluxe



Residential Latch



Lokk Latch



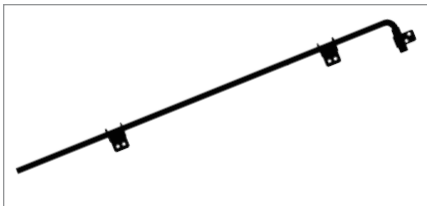
Lokk Latch Deluxe



Sentry Latch

Aluminum Frame Gate Latches

Entry and Aluminum Frame Gate Canebolt

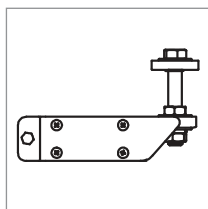


Canebolt (Drop Pin Kit)

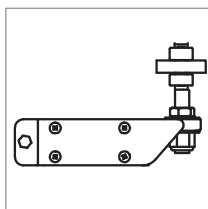
Cantilever Gate Hardware



Gate Stop



Guide Roller with
Bracket
Available for 4" or
6" Post



Truck with Bracket
Available for 4" or
6" Post

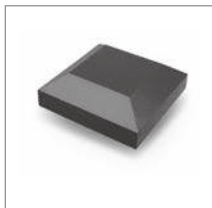


Lock Bar
For Non-Motorized
Gates only

ACCESSORIES & OPTIONS

Post Caps

Gold
Accent
Available



Flat Cap
4", 6"



Ball Cap
4"

Touch Up Paint



Spray, Pen, or
Bottle

Entry and Cantilever Gate Spears



C Spear



R Spear

Entry and Cantilever Gate Finials

Gold
Accent
Available



Quad



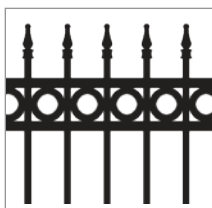
Triad



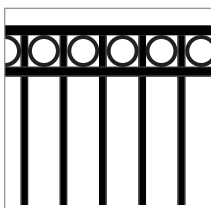
Fleur-De-Lis

Entry and Cantilever Gate Rings

Gold
Accent
Available



Spear or Finial Top



Flat Top

Cantilever Wall Mount



Use to attach fence
sections between
gate support posts

CUSTOM GATES



**Digger
Specialties
Inc.**

Transforming the Outdoor Living Experience™

We put the “special” in Digger Specialties!

Let DSI help solve your unique installation challenges and design needs. Our team in Technical Services can make your dream a reality.



diggerspecialties.com

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